**DRO PROS 2L CHEAT SHEET**

Set current position to zero \[Z\]

Switch display between inches and metric \[in\]

Switch between between Radius and Diameter mode: \[R/D\]

Set Current Position to a set value \[Z \ 7 \ 2 \ \cdot \ 4 \ \text{Enter}\]

Setting up the Cross Feed \[X \ 4 \ 5 \ \cdot \ 8 \ \text{Enter}\]

Finding the centerpoint of a workpiece
Position your tool against an edge \[Z\] Reposition against opposite edge \[1/2 \ Z\] Move lathe to 0.0000

Switch between ABS and INC mode: \[\text{abs inc}\]

Find REF
\[\text{ref } \uparrow \text{ Arrow until = “FIND REF” } \text{Enter}\] Push Axis to find \[Z\] Move table until digits count

Recall 0
\[\text{ref } \uparrow \text{ Arrow until = “RECALL 0” } \text{Enter}\] Push Axis to find \[Z\] Move table until digits count

Tool Offset \[\text{T } 1 \ \text{ent}\]

Cone Function \[\Delta \ \pm \ 2 \ 0 \ \text{ent } \downarrow\]

Parameters Setup
QUIT AXIS NO. DIRECTN RESOLU RAD/DIA LIN COMP NL ERROR Z DIAL DIAL INC R MODE FLTR. PR QUIT