

# DRO PROS 2L CHEAT SHEET

Set current position to zero 

Switch display between inches and metric 

Switch between between Radius and Diameter mode: 

Set Current Position to a set value      

Setting up the Cross Feed      

Finding the centerpoint of a workpiece

Position your tool against an edge  Reposition against opposite edge   Move lathe to 0.0000

Switch between ABS and INC mode: 

Find REF

  Arrow until = "FIND REF"  Push Axis to find  Move table until digits count

Recall 0

  Arrow until = "RECALL 0"  Push Axis to find  Move table until digits count

Tool Offset   

Cone Function      

Parameters Setup

QUIT ⇨ AXIS NO. ⇨ DIRECTN ⇨ RESOLU ⇨ RAD/DIA ⇨ LIN COMP ⇨  
NLERROR ⇨ Z DIAL ⇨ DIAL INC ⇨ R MODE ⇨ FLTR. PR ⇨ QUIT ⇨